

SE-221

Shock exciter



O Applications

- \checkmark shock testing of small assemblies/parts
- secondary calibration of shock transducers and measuring chains according to ISO 16063-22
- secondary calibration of shock accelerometer reference standards

Selected Data

- \checkmark shock amplitudes up to 200 000 g_n
- sensor mass (DUT) up to 15 g / 30 g (depending on selection of bar)
- ✓ position of DUT is horizontal
- ✓ 4 bar air supply

9 Features

- \checkmark sinusoidal shock as type of excitation
- realization of all automatic calibrations according to own test regime (up to 20 shocks/minute)
- ✓ excellent repeatability of shock

- ✓ Range of Use:
 - \cdot accredited calibration laboratories
 - · departments of measuring instrument verification (RnD, aviation, space industry)
 - \cdot quality assurance in sensor manufacturing
 - \cdot NMI as highest measurement authorities

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Specification

The SPEKTRA SE-221 shock exciter is determined for testing and calibrating acceleration sensors. It is specified to provide sinusoidal one period shock excitations and works according to the Hopkinsonbar principle. It makes use of the propagation and reflection characteristics of a mechanical wave in a slender bar.

The SE-221 consists of a shock exciter barrel and a Hopkinson bar made of titanium. Both are mounted on an aluminum beam. Within the barrel, a projectile is accelerated pneumatically, hitting the end of the bar in an adjustable distance thus exciting the strain pulse within the bar. A pneumatic control allows to retract the projectile after each shot by applying a negative pressure. While the air pressure is kept constant, the kinetic energy of the projectile can be controlled by a motor-driven mechanical stop that allows a precise adjustment of the projectile's starting position. Thus the SE-221 allows an automatic control of the shock amplitude.

All mechanical parts are built from wear-resistant materials, ensuring best stability of the shock exciter and providing a good repeatability of shocks.

③ Technical data

	High shock bar	Very high shock bar
Shock acceleration	$1000g_{n}\dots100000g_{n}$	$5000g_{n}200000g_{n}$
Pulse width PWFS / PWHS, typical $^{\mbox{\tiny 1)}}$	46 µs38 µs / 23 µs19 µs	42 μs 34 μs / 21 μs 17 μs
Sensor mass (DUT), max.	30 g (1 oz)	15 g (0.5 oz)
Dimensions, approx. ($H \times W \times L$)	1.3 m × 1 m × 4 m (4.3 ft × 3.3 ft × 13 ft)	
Air pressure	4 bar	



1) PWHS = Pulse Width Half Sine Wave; PWFS = Pulse Width Full Sine Wave

All data for environmental conditions: temperature 23°C (\pm 2°C) and relative humidity 30 % ... 75 %

Determined according to GUM (ISO Guide to the expression of uncertainty in measurement, 1995) with k = 2 (coverage factor)

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- ✓ pneumatically driven pulse generator
- ✓ reference standard strain gauge BN-19
- Shock Control Unit